

W/let

8081

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBT18420-5
Job Sheet 178312



HS
8-23

Part No: RBT18420-5

Job Qty: 5 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Low

Job Created: 5/29/18

Job Tracking No:

Due Date: 9/10/18

Created By: Logan David

Type: Stock *SOLD*

Description:

Note: DWG RBT18420 Rev A IPP Rev A 18.03.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	5 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Waterjet2		<i>OK 18/08/30</i>
110	Waterjet	5 pcs	9/10/18	9/10/18	0.00	0.50	Waterjet 2 OMAX		<i>OK 18/08/30</i>
120	QC	5 pcs	9/10/18	9/10/18	0.00	0.00	QC2 Waterjet-2		<i>OK 18/08/30</i>
130	QC	5 pcs	9/10/18	9/10/18	0.00	0.00	QC8-6		<i>AUG 31 2018 68</i>
140	Packaging	5 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3		<i>9-89</i>
150	QC21-SA	5 Ea	9/10/18	9/10/18	0.00	0.00	QC21		<i>MA 18.09.04</i>

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: *A* Prog Rev: *A* (RED BARN FOLDER) 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.375X03.000	M304 SS bar .375 x 3.00	1.6650 ft (.333 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M304B0.375X03.000	2	6	0

Part Specifications

Specifications could not be found.

Plex 8/23/18 8:49 AM dart.logan.david

DAS
38
9-89



Container No: S106944



Part: RBT18420-5

Job No: 178312

Serial No/Batch: S106944

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/30/18

SAIG

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08/30/18

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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

